



# Incorporating Sustainability in Electronics Design: Obstacles and Opportunities

Zachary Enghardt  
University of Washington  
Seattle, USA  
zacharye@cs.washington.edu

Felix Hähnlein  
University of Washington  
Seattle, USA  
fhahnlei@cs.washington.edu

Yuxuan Mei  
University of Washington  
Seattle, USA  
ym2552@cs.washington.edu

Tong Lin  
University of Washington  
Seattle, USA  
tlin01@cs.washington.edu

Connor Masahiro Sun  
Oregon State University  
Corvallis, USA  
suncon@oregonstate.edu

Zhihan Zhang  
University of Washington  
Seattle, USA  
zzhihan@cs.washington.edu

Shwetak Patel  
University of Washington  
Seattle, USA  
shwetak@cs.washington.edu

Adriana Schulz  
University of Washington  
Seattle, USA  
adriana@cs.washington.edu

Vikram Iyer  
University of Washington  
Seattle, USA  
vsiyer@uw.edu

## Abstract

Life cycle assessment (LCA) is a methodology for holistically measuring the environmental impact of a product from initial manufacturing to end-of-life disposal. However, the extent to which LCA informs the design of computing devices remains unclear. To understand how this information is collected and applied, we interviewed 17 industry professionals with experience in LCA or electronics design, systematically coded the interviews, and investigated common themes. These themes highlight the challenge of LCA data collection and reveal distributed decision-making processes where responsibility for sustainable design choices—and their associated costs—is often ambiguous. Our analysis identifies opportunities for HCI technologies to support LCA computation and its integration into the design process to facilitate sustainability-oriented decision-making. While this work provides a nuanced discussion about sustainable design in the information and communication technologies (ICT) hardware industry, we hope our insights will also be valuable to other sectors.

## CCS Concepts

• **Applied computing** → *Enterprise modeling*; **Industry and manufacturing**; • **Hardware** → **Impact on the environment**.

## Keywords

Environmental Impact, Life Cycle Assessment (LCA), Sustainability

### ACM Reference Format:

Zachary Enghardt, Felix Hähnlein, Yuxuan Mei, Tong Lin, Connor Masahiro Sun, Zhihan Zhang, Shwetak Patel, Adriana Schulz, and Vikram Iyer. 2025. Incorporating Sustainability in Electronics Design: Obstacles and Opportunities. In *CHI Conference on Human Factors in Computing Systems (CHI '25)*, April 26–May 01, 2025, Yokohama, Japan. ACM, New York, NY, USA, 17 pages. <https://doi.org/10.1145/3706598.3713299>



This work is licensed under a Creative Commons Attribution 4.0 International License. *CHI '25, Yokohama, Japan*

© 2025 Copyright held by the owner/author(s).  
ACM ISBN 979-8-4007-1394-1/25/04  
<https://doi.org/10.1145/3706598.3713299>

'25), April 26–May 01, 2025, Yokohama, Japan. ACM, New York, NY, USA, 17 pages. <https://doi.org/10.1145/3706598.3713299>

## 1 Introduction

The proliferation of computing into almost every aspect of modern life has led to substantial growth in its environmental impact (EI). Estimates show that the impact of computing is on par with the airline industry, accounting for up to 2.1-3.9% of global climate warming emissions today [24] and this impact is projected to double within the next decade [2]. While transitioning to clean energy sources is critical, this alone will not address the 50-80% of computing's carbon emissions that come from their resource intensive manufacturing [3, 26, 27, 52]. It will also not address the annual 62 million metric tons of electronic waste (e-waste) they produce at end of life [23]. Considering many computing devices have lifetimes of a few years, it is imperative that we begin designing the next generation of sustainable devices *now* to achieve environmental goals such as net zero emissions set by many organizations for 2030 and beyond.

Addressing sustainability in product development presents two interlinked challenges: accurately assessing environmental impact throughout a product's life cycle and effectively incorporating these insights into the design process itself. This impact assessment is typically done through a comprehensive LCA. This process is both expensive and time-consuming. A sustainability expert traces each of the subcomponents in a device back to its raw materials and manufacturing energy inputs. The expert also assesses the device's energy consumption during use and the impacts of its end-of-life disposal. While complete LCAs provide important, detailed insights, in electronics they are often used as reporting tools for retrospective analysis rather than informing actionable decisions during the design process. This area is ripe for exploration as a new avenue for the HCI community to advance sustainability by building systems that bridge the gap between complex LCA data and design decision-making.

In this paper, we seek to understand the interplay between current LCA and product development practices, arming researchers

with the necessary background to drive meaningful change. We conducted a series of semi-structured interviews with professionals who have hands-on experience in producing LCAs or in designing electronics, giving the CHI research community a window into how LCAs are currently conducted and are (or are not) used to inform design decisions, where the key challenges lie, and what opportunities exist for future work. In total, we interviewed 17 experts, including LCA engineers, chief scientists, CEOs of LCA firms, semiconductor manufacturers, consortium managers, firmware and electrical engineers, and program managers.

Our analysis revealed several key themes, which we grouped into four categories: (1) the current LCA practices in the ICT sector; (2) the intersection of sustainability and product development; (3) navigating the product design and LCA ecosystem (4) incentive structures between stakeholders. We found that the design process is distributed across various domains of expertise, with environmental impact reporting often treated as a separate, external process that struggles to influence the core of product development. Moreover, it remains unclear who within the design and manufacturing pipeline should be responsible for making sustainable design decisions.

We envision a future ecosystem of computational tools that addresses these challenges by accelerating the LCA process and presenting information about the environmental impact of computing devices in a format that is *actionable* for designers and other decision-makers. We observe that the CHI community is particularly well-positioned to study and develop innovative tools that support sustainable design practices, since both the LCA process and product development involve coordinating across a diverse range of stakeholders, including engineers, designers, sustainability analysts, fabrication experts, and a global supply chain. Developing new interaction paradigms for decision-makers and designers raises critical framing questions, such as identifying the users and their ecological context [5], examining power dynamics within the product development decision-making process, and bridging information gaps to produce and utilize insights gained from LCAs.

In this work, we contribute (1) a series of interviews with LCA practitioners and engineers to provide insight into how LCAs are conducted in the ICT sector and the ways product designers interact with these reports, and (2) opportunities for future research into developing new methods and computational tools for both LCA practitioners and engineers. These opportunities could significantly enhance the integration of sustainability into the electronics design process, providing practical pathways for making informed, environmentally conscious decisions. We hope this paper will spark new research efforts and support the development of impactful systems that contribute to reducing the environmental footprint of electronics.

## 2 Related Work and Background

This paper analyzes the challenges and opportunities associated with incorporating LCA methodologies into the electronics design process, taking inspiration from prior HCI works focusing on understanding the workflows of professional groups [41, 45, 73] and electronics manufacturing [40, 87]. We review relevant literature on sustainable HCI and electronic design tools for electronics. We

then give a brief primer on LCA, an overview of the landscape of tools to support LCA in electronics, and situate our work in this context.

### 2.1 Sustainable HCI

Sustainability has been a growing focus in HCI for over a decade [28, 55, 80], with significant attention given to developing persuasive technologies to encourage sustainable behaviors and choices. These technologies generally seek to act as decision support tools or lifestyle intervention systems. A substantial body of work has explored creating tools to support sustainable choices by providing actionable environmental impact information in specific domains [21]. Notable examples include climate conscious travel planners that highlight lower-emission routes [25], sustainable shopping assistants [11], and carbon footprint calculators for food choices [20]. While these tools cannot replace comprehensive LCA studies, they seek to offer accessible and interpretable estimates that enable users to make more environmentally-conscious decisions.

Much of the recent hardware-centered approaches in the HCI community have focused on incorporating biodegradable materials and recyclable components. Researchers have explored constructing interactive interfaces out of biodegradable materials [44, 86]. Others have proposed bio-hybrid approaches such as mycelium-based bio-hybrid devices [51, 78] that incorporate living organisms rather than relying solely on traditional computing hardware. This represents a fundamental shift in hardware design, moving from traditional persistent materials to ones that can safely return to the environment at the end of their useful life. Parallel to these biodegradable and bio-hybrid solutions, significant work has focused on developing electronic systems that are more easily recycled [16, 81, 84]. These advances are complemented by the development of novel design tools that incorporate sustainability considerations from early stages of product development. Recent works in this space include EcoEDA [50] which assists designers in sourcing used parts for new designs, as well as DeltaLCA [85] and EcoSketch [15], which seek to enable environmental impact assessment early on in the design process.

The sustainable HCI (SHCI) community has maintained an active dialogue of self-reflection and critique of the progress and impact of SHCI research [8, 9, 70]. Several researchers have raised important concerns about the effectiveness and limitations of current approaches, particularly regarding the rebound effects of implementing new technologies and the lack of practical, actionable steps for implementing sustainable solutions [10, 68]. Remy et al. [63, 64] have specifically addressed the need for better evaluation methods in SHCI research, highlighting the importance of developing more rigorous approaches to assess the effectiveness of sustainable computing initiatives.

Translating these research innovations to widespread industry adoption remains challenging [43, 49]. This gap between academic research and industry practice is particularly evident in sustainable computing, where theoretical solutions and research prototypes often struggle to find paths to widespread adoption. The limitations identified above in academic critique—particularly around impact measurement and actionable steps—closely mirror the challenges

we observed in our interviews with industry practitioners. By shedding light on these practical obstacles, our work seeks to support the SHCI research community in effectively applying their expertise to real-world sustainability challenges in the technology sector.

## 2.2 HCI for Electronics Design

Modern computing devices consist of numerous interconnected components, ranging from simple passive components such as capacitors and resistors to complex silicon-based integrated circuits, or ICs, which can include more advanced functionality like digital logic, memory, and power regulation. These components are assembled on a printed circuit board (PCB), which consists of an insulating backing and conductive metal interconnects to which individual components are attached. Designers rely extensively on electronic design automation (EDA) tools like Altium Designer [47] and KiCad EDA [42], which streamline core aspects of the design process, including schematic creation, simulation, PCB layout, and the generation of design files and bill of materials (BOM) necessary for manufacturing. Interaction and design research in this space is highly active. Projects such as Polymorphic Blocks [48] aim to exploit programming language principles such as polymorphism and encapsulation to enable re-use of circuit modules across designs. Others such as Strasnick et al [74] have focused on the iterative nature of electronics design, developing tools to support interactive, context-aware circuit debugging.

Building off these efforts to incorporate EDA tools more holistically within the design process, researchers have begun to explore methods to bridge the gap between prototyping and manufacturing. Through a qualitative study of the experiences of low-volume hardware designers, Khurana et al. [40] revealed key challenges in transitioning from prototype to mass production, highlighting how early design decisions in prototyping can significantly impact manufacturability, and emphasizing the need for tools that consider manufacturing constraints from the outset. These findings have led to tools such as MakeDevice [29], which assists in generating production-ready designs from JacDac [4] system prototypes. Our work is inspired by this need-finding approach, and we similarly highlight the potential for new tools to empower electronics designers to consider the downstream impacts of design decisions.

## 2.3 Life Cycle Assessment

LCA is a process for systematically estimating the total EI of a product. LCA can be roughly broken into two steps: life cycle inventory (LCI) and environmental impact assessment (EIA). Creating the LCI involves decomposing a device into subcomponents to identify all of the inputs (e.g., raw materials, natural resources, energy), outputs (e.g., intermediate and final manufactured products), and the mapping of these quantities to potential EIs (e.g., carbon emissions, environmental toxicity) of a product throughout its life cycle [75]. Then in the EIA stage, analysts construct a model of the production process flow, usage and disposal, and use the data obtained from LCI to compute the environmental impact estimates.

Once the LCA has been completed, a growing number of companies release consumer-facing product environmental impact reports, which tabulate the results of the LCA to report metrics such as carbon footprint numbers. In the ICT industry, this process is typically completed *after* beginning production. To further complicate matters, the information reported in an LCA does not translate into clear design recommendations. Bhandar et al. [6] describe this as the environmentally-conscious design process paradox, where conducting a LCA is contingent upon first completing the design, at which point it is often infeasible to make design changes based on the results of the analysis.

To address this challenge, the construction and architecture sectors have begun placing a consistent focus on early-stage design optimization towards more sustainable building designs [31, 56, 57, 72]. This has led to widespread integration of LCA estimation and simulation functionality directly into building information management (BIM) software, or computational tools that enable designers to explore the complex trade-offs between different building envelope designs [33]. Having access to this information during the early design stage is invaluable due to the significant cost of building construction. The computing and electronics industry faces similar challenges, however, there is currently a lack of support for early-stage EI estimation of electronics designs. Recent work has begun to explore this topic with researchers in computer architecture and systems developing guidelines and carbon footprint estimation tools [26] with a focus on modeling the EI of data centers and cloud computing systems [1, 19, 60, 79]. Similarly, researchers have developed a handful of tools to evaluate aspects of PCB designs for sustainability [15, 85].

Throughout the rest of this paper, we seek to support this nascent body of work through a comprehensive analysis of domain specific challenges in performing LCA for electronics and integrating these insights into the product design process. We identify these challenges in Section 4, and in Section 5 we present a set of opportunities for the CHI community to address them by developing tools to support the integration of LCA methodologies into the design of electronic and computing systems.

## 3 Methods

We compiled a list of 15 questions designed to uncover the challenges of producing LCAs of consumer electronic devices and how EI data is currently employed by engineers who design these products. We began by conducting two pilot interviews with hardware engineers who design PCBs for consumer electronics devices. These pilot interviews suggested that a rigid question set was insufficient; participants' varying roles and company structures necessitated a more adaptable approach. We instead adopted a semi-structured interview process using our initial compiled questions as a framework to guide the discussion similar to prior works [40, 41, 45, 73, 87] that identify challenges and opportunities for professional groups.

### 3.1 Study Procedure

We conducted 17 interviews to understand the current practices when conducting LCAs of computing devices and the current role of sustainability considerations in the product development process. The interviews were conducted over Zoom video conferencing.

Identifier	Role	Industry	Category	Years Experience	Region	Gender
L1	Chief Scientist	Life Cycle Assessment	LCA	35	EU	M
L2	Chief Expert Environmental Protection Technology	ICT	LCA	30	EU	M
L3	LCA Engineer	Cloud/Data Center	LCA	10	NA	M
L4	LCA Expert	Electronics	LCA	10	EU	M
L5	Consortium Manager	Semiconductor Manufacturing	LCA	3	NA	M
L6	CEO	LCA Software	LCA	7	NA	M
L7	Researcher	Cloud Computing	LCA	2	NA	M
E1	Sr. Director Systems Engineering	Semiconductor Manufacturing	Engineer	42	NA	M
E2	Dram Design Engineer	Semiconductor Devices	Engineer	3	NA	M
E3	Systems Engineer	Mobile ICs	Engineer	2	NA	M
E4	Electrical Engineer	Consumer Electronics	Engineer	10	NA	M
E5	Firmware Engineer	Display Electronics	Engineer	3	NA	M
E6	Firmware/Hardware Engineer	Consumer Electronics	Engineer	10	NA	M
E7	Engineer / Researcher	Augmented Reality	Engineer	8	NA	M
E8	Senior Researcher	Computing Research	Engineer	5	NA	W
E9	Program Manager	Computer Technology - Software/Firmware/Manufacturing	Engineer	5	NA	M
E10	Application Engineer	Semiconductor Devices	Engineer	2	NA	M

**Table 1: Participant information.** Table displaying the breakdown of the participant’s self-reported job title, industry, years of experience, region, and gender. Based on the participant’s reported job responsibilities, we further categorize them as either LCA professionals or engineers. Each participant is linked with an identifier code in the left column, with codes starting with L denoting LCA professionals and codes starting with E denoting engineering and product development professionals.

Interviews were scheduled for one hour. In each semi-structured interview, we began by asking the participant to describe their current role and responsibilities in detail. Next, we asked them to describe a timeline and their contributions in conducting an LCA or working on a product development cycle. We then transitioned to discussing sustainability explicitly, asking about any high-level sustainability initiatives or procedures they were aware of at their company, and utilized follow-up questions to uncover links (if any) between these high-level corporate goals and their role at the company. We concluded by soliciting a discussion of their personal perspectives regarding the EI of electronic devices and the factors and processes they desired to change in the future.

### 3.2 Participants

We recruit two distinct categories of participants: *LCA professionals* and *engineers*. We define LCA professionals as individuals who work primarily to estimate the EI of products. These include analysts who directly estimate the environmental impact of devices as well as individuals who create analysis software and datasets to support product LCAs.

We define engineers as individuals who contribute to the design, implementation, and manufacturing of computing devices. These individuals have responsibilities including designing physical hardware blocks, firmware implementation, and other design decisions that are manifested in end products. We also include individuals who oversee this process in a management capacity as part of this group. A breakdown of participants and a description of their relevant experience is shown in Table 1.

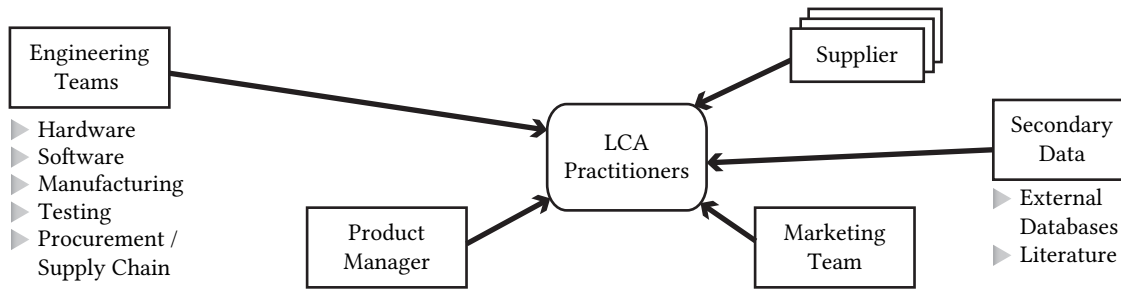
Given that many companies in the consumer electronics space are highly protective of trade secrets and other intellectual property, we provided examples on how their responses would be anonymized in any resulting publications, such as removing any names of specific companies or products that could be used to infer their employer from included quotes. Participants were informed that we did not wish for them to share any information they felt may be sensitive, and were encouraged to describe representative scenarios rather than sharing potentially restricted details such as specific component numbers or internal product specifications. We recruited participants through snowball sampling, beginning by reaching out to primary and secondary contacts within our professional network via e-mail<sup>1</sup>. To aid in recruitment, participants were offered a \$40 USD electronic gift card for participating in the interview. Prior to recording, participants were provided with a verbal description of the study procedure and verbal consent was obtained. A written copy of the study procedure was made available upon request. Before recruiting participants, the study protocol was submitted to and approved by the institutional review board at the host institution.

### 3.3 Data Collection and Analysis

All interviews were audio-recorded and transcribed using Zoom teleconferencing software for later analysis. These transcripts were first analyzed via open-coding<sup>2</sup> by two researchers separate from

<sup>1</sup>Our email template for these initial emails can be found in the supplementary materials accompanying this work.

<sup>2</sup>Our codebook can be found in the supplementary materials accompanying this work.



**Figure 1: LCA data collection.** LCA practitioners require input from many product stakeholders to collect the data needed to accurately model EI. Without being part of the initial design process, they often must retrace the steps it took to arrive at the final product assembly.

the interviewer utilizing the recording transcripts, with the raw audio recordings serving as a fallback to resolve occasional transcription errors. The study team then analyzed the codes using thematic analysis [7] to understand current practices regarding LCA in the ICT industry, how the results of these assessments are (and are not) utilized when making product design decisions, and obstacles that make leveraging environmental impact information as part of the design process challenging.

We group the themes that emerged from our analysis into four categories centered around present LCA practices, the intersection of sustainability and product development, challenges specific to the ICT industry, and motivating incentive structures. We discuss our findings in the following section.

After concluding this process, we conducted member-checking with one randomly-selected LCA professional and one randomly-selected engineer, utilizing the four-question structured member checking interview procedure described in McKim [53]. Each participant was provided with a draft of the findings section of this paper (Section 4) and invited to participate in a brief 10-minute interview to elicit feedback. In these interviews, both participants expressed that their thoughts and experiences were accurately captured in our analysis.

## 4 Findings

We begin by discussing themes relating to the present practices for LCA and identify how practitioners conduct these analyses in the ICT space, identifying the process of gathering the necessary data from stakeholder groups as one of the most complex and time-intensive parts of conducting quality analysis. Next, we explore the relationship between sustainability and engineering product development, noting how engineers report struggling to relate abstract concepts of sustainability to their individual responsibilities. Third, we aim to identify the systemic factors that make sustainability-oriented decision-making particularly challenging in the ICT space. Finally, we examine the incentive structures that motivate LCA and identify how this impacts different stakeholder groups within companies.

### 4.1 Current LCA Practices

LCAs are essential for evaluating the holistic EI of products. For a basic definition of an LCA, see Section. 2.3. Below, we delve into the

methodologies employed by LCA professionals and highlights the roles of stakeholder groups they interact with to conduct their analysis, including product engineering teams and external suppliers who provide the components utilized in end products. We provide a visualization of the different internal and external stakeholder groups LCA professionals described requiring information from in Figure 1.

**4.1.1 LCA Within the Corporate Structure.** Both LCA professionals and engineers we interviewed described that companies rely on either a dedicated internal sustainability team (a similar structure to internal teams that verify security for products [62]) or hire external consultants to perform sustainability analysis of products. As noted by LCA professionals and engineers:

*The largest companies have in-house LCA practitioners, and most companies who've used LCA have hired consultants. [L6]*

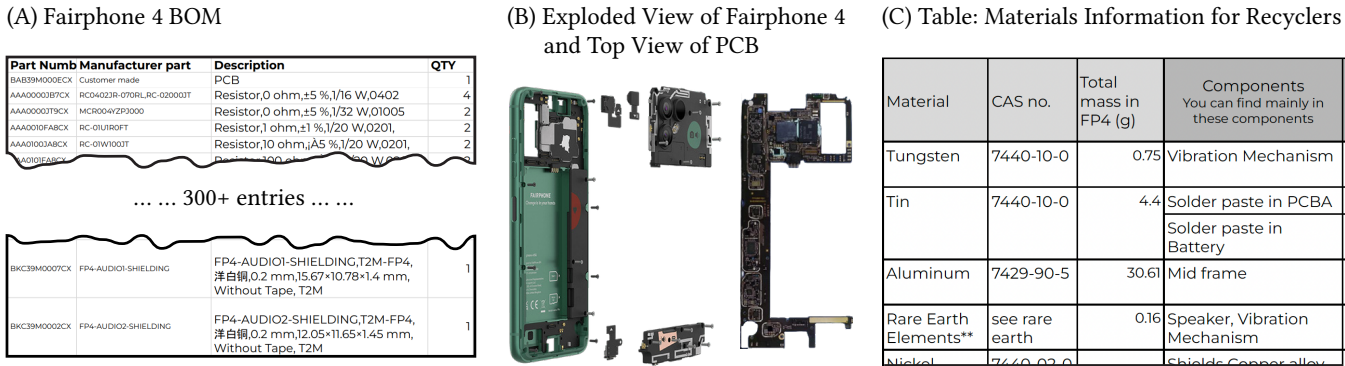
*We have a team within the company that actually goes and tries to put a number to every component. [L7]*

*We have now an engineering team that is chartered with developing capability in that [LCA] area because it's kind of agnostic to what the product is. [E1]*

Regardless of the model, these quotes indicate that LCA is performed by individuals outside the product design team. This means that the LCA practitioner must actively seek and collect the necessary data to perform a thorough analysis.

**4.1.2 Collecting Internal Data.** Performing an LCA requires accounting for the all of the material and energy inputs to the manufacturing process as well as the waste outputs. To do this, LCA professionals described obtaining a detailed BOM as an important first step. A BOM is a comprehensive list of raw materials, components, and assemblies required to manufacture a product. It includes detailed information such as part numbers, descriptions, quantities, and weights. To illustrate this, we include an abbreviated example of the manufacturer-provided BOM for the Fairphone 4 smartphone, alongside an exploded view of device internals and the resulting materials information collected during the LCI phase in Figure 2.

*We need all the right data at this point. Like, we need your correct BOM with the correct weights and the correct descriptions of your part. [L4]*



**Figure 2: Smartphone BOM.** (A) An excerpt from the manufacturing BOM for the Fairphone 4, which lists over 300 unique components. (B) An exploded view of the Fairphone 4 assembly [67]. (C) Materials information for recyclers compiled and collected through the LCA data gathering process. Both A and C are from the manufacturer-provided repair and recycling information document for the Fairphone 4 [22].

However, this manufacturing BOM rarely contains sufficiently detailed information, such as the masses of raw materials and specific manufacturing methods, that LCA experts need to translate manufacturing specs into EI numbers. LCA professionals often go through an extensive process of researching information to fill in this missing information.

*You never know what type of part this is, right? You don't know whether its injection-molded, whether it's bended, whether it's thermoformed, whatever, you always have to check another source of data which might be the technical datasheet and... they are in the system but they are not there on first glance, and they might not be there from your export of your BOM file. [L4]*

Further complexity is introduced for BOM entries that are purchased in batches, such as solder paste, flux, and other consumables used in manufacturing.

*If you have, like, a certain small printed wiring board, and it [the BOM] says 500 grams of solder paste, that's obviously crap. But it might be the number from batches you buy the solder paste in... Some of this is intentional, and some of it is just badly maintained data in your systems. [L4]*

Clarifying this information can make up the bulk of the time it takes to complete an LCA, and is largely manual process of reaching out to internal stakeholders for clarification:

*Filling [the BOM], this is the main part, and this can take up to one month if it's really easy or up to a year if nobody works with you... I have regular meetings to fill the use case data or the sales numbers. [L4]*

Timelines for completing data collection are inherently tied to the responsiveness of other stakeholders who hold key information. Moreover, while LCA practitioners rely on data in internal CAD libraries, project management software, and contacts with the engineering team when possible, they often need to work with other internal teams who "work on the infrastructure of procuring equipment, installing it, maintaining it closely" and with the supply chain to reconcile "all that data that is necessary to compute" [L3].

Although all these teams may still be internal to the company initiating the LCA, the growing number of stakeholders significantly increases the complexity and duration of data collection. This highlights the necessity for robust internal communication channels and well-maintained data systems to facilitate efficient and accurate LCA completion.

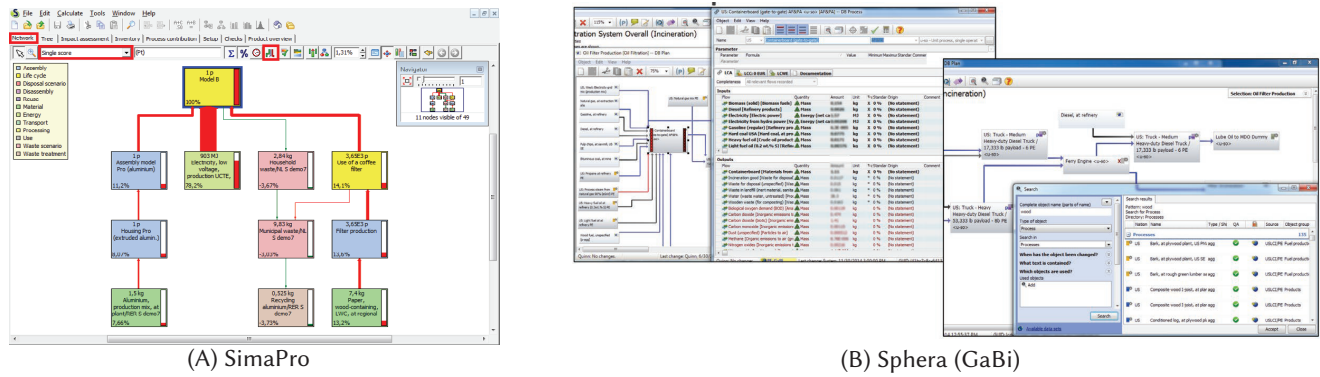
**4.1.3 Collecting External Data.** Many components in modern ICT products are themselves assembled from components produced by other companies, referred to in industry as "suppliers." However, these externally designed and manufactured components must still be characterized to conduct a complete LCA. Thus, LCA professionals must interact with suppliers to understand the EI of these external components.

For L6, the best case scenario is if "you're getting a PDF by email from that supplier" containing "a table showing the different impacts". However, suppliers often do not share the entire set of requested information that is needed to compute the LCA with acceptable uncertainty. A supplier might leave their own suppliers anonymized or "leave imprecision in specific quantities or specific material choices" [L6]. Suppliers must currently respond to each request manually, creating an additional barriers for information sharing when request volumes are high for common parts:

*So as a supplier you have to fill each [request] out. That's very time consuming and inefficient because we're basically putting the same information that they have into different types and shapes, etc. [L5]*

When supplier data is unavailable, a common practice is to utilize pre-computed emissions factors for raw materials assemblies from databases such as ecoinvent [18] and Sphera (GaBi) [71] or by referring to research publications. This type of data is referred to as secondary data. LCA practitioners describe the process of identifying which secondary data is the most suitable match for a given component or material as requiring substantial expertise and familiarity with relevant available datasets and current research literature.





**Figure 3: User interface of industry-standard LCA software. (A) Screenshot of SimaPro LCA software from [54]. (B) Screenshot of Sphera (GaBi) LCA software from [30]. We note that while these examples do not model electronics products, they are representative of each tool’s user interface.**

*Which data do you use? Which secondary data will be the most suitable of the one? Even that that is quite complicated because you have this database... or you have some literature journal paper... so that opens up Pandora’s box... People need to understand that it will not be trivial because you have to choose [which secondary data to use]. [L2]*

This is particularly challenging for electronics where ICs may only be labeled by their physical footprint in databases such as ecoinvent [18]. Unlike other industries where raw material costs often dominate, electronics manufacturing is both highly resource-intensive and variable. For example, all else being equal, a chip produced with a 7 nm process requiring advanced extreme ultra-violet (EUV) lithography will have a much greater environmental impact than an equivalently sized chip using an older 65 nm processes [26].

LCA practitioners occasionally resort to more drastic measures when stakeholders in the supply chain are unwilling or unable to share the desired information and secondary data is unavailable.

*Eventually the full-blown version is you go there and you make a true on-site verification... you can’t get in and have a look at their accounts, but you can see how many trucks [are] running in and out of the place, and what kind of trucks, and what does it say on the side of those trucks? [L1]*

Ideally, collecting external data would be as straightforward as collecting internal data; however, communication with external suppliers often presents additional obstacles for LCA professionals..

**4.1.4 Modeling EI.** After the data collection above, LCA professionals assemble an activity flow model, a graph-like structure mapping the material and energy inputs and outputs in LCA software such as SimaPro or Sphera (GaBi) as shown in Figure 3. This is described by LCA professionals as much faster than data collection due to the structured nature of the flow modeling phase, which benefits heavily from the groundwork laid during data collection.

*If you have everything set up, it’s rarely more than a few weeks of going back and forth having quality checks with your product manager or doing the quality check of what your associate did... so the data availability is the real pain. [L4]*

For small assemblies or processes the flow is often modeled manually using spreadsheet tools. However, for more complex assemblies or manufacturing processes, LCA professionals use dedicated LCA modeling software.

*We basically store our data in very simple files, often, it’s just a CSV file and then we [use] fairly simple matrix inversion tools... if you have a fairly small system... Most of our customers use something called SimaPro, which is super old software... made back in the 1990s and they haven’t really improved it since. [L1]*

These quotes highlight that once all the data has been gathered and reduced to quantities such as mass of a material or intermediate carbon footprint, producing an output becomes as simple as multiplying them to do unit conversions and summing up the output. Beyond database integrations and uncertainty calculations in some cases (see below), these tools do little to address the core challenges of data gathering described above. Moreover, their primitive interfaces are designed for a single expert user, making it difficult for engineers or others to collaboratively contribute to the process.

**4.1.5 What Makes a Good LCA.** During our interviews, LCA experts shared with us the main quality indicators they use to judge the credibility of an LCA report. One of the first indicators is the reporting of data sources.

*First thing I would look at which database did they use. And knowing how few databases are actually mass-balanced, that gives my first kind of impression. Is this likely to be a serious study? [L1]*

Mass balance is the idea that the total mass of materials input to the process should be equal to the mass of the outputs. Ensuring that an LCA is mass-balanced shows that all parts of the life-cycle have been accounted for, even process waste and excess material.

Another important quality indicator for databases is their uncertainty modeling. Ecoinvent represents uncertainty via log-distributions [L2], a common probability distribution in the LCA industry [32].

However, many databases do not contain this kind of information: “The big problem is currently that very few databases contain any reasonably high quality, uncertainty data” [L1]. In practice, to improve uncertainty information, practitioners “give a worst case and a best case estimate” [L1] and gather more information to lower that bound.

L1 also expressed strong opinions on modeling by-products, which occur when an activity produces several distinct outputs. This seems to be a limitation in current LCA modeling tools and hints at the use of different modeling strategies across LCA teams.

In general, interviewees said that transparency was one of their most important quality indicators. A report should clearly show “potential limitations” [L4] and “the flaws every LCA study has” [L4]. It should be clear “who really did the study. Sometimes it’s published by a company, and then somewhere in the imprint, you notice it was external” [L4]. L6 expressed regret over a lack of transparency and relying solely on “third-party brands to show the integrity of the data”, which makes it difficult to “scale up the quantity” and to reuse data for other studies.

Lastly, transparency is also valued for justifying why a new product had a significantly lower or higher reported carbon footprint than its competitors [L4], echoing the need for more comparability between LCAs.

**Key Takeaways:** Our interviews show the major challenge for LCA professionals is gathering the data for their analysis. This is often due to a lack of communication or understanding of the data needs by engineering teams and external suppliers. Tools and standards to support this are virtually non-existent, making it a time consuming manual task.

## 4.2 The Intersection of Sustainability and Product Development

The section above reflects the challenges of sustainability experts performing the LCA. Next we explore the engineering and product design perspective, examining the challenges they face trying to incorporate sustainability into their designs and meeting these demands.

**4.2.1 Distributed Decision Making.** A finished product is an amalgamation of discrete choices on performance characteristics, feature set, components, materials, and manufacturing methods. Each individual decision has some EI associated with it. When asking engineers about their decision-making processes, we find it highly distributed across individuals and organizations.

*There’s a team of leadership across various disciplines, so like hardware lead, software lead, manufacturing lead, test leads and stuff like that... Then they have a hierarchy below them of different teams focused on different features or different parts of the validation or engineering or design. [E9]*

E5 provided additional context by recounting the process of choosing a specific component:

*Say I want the specific sub component, right? And then... the GSM [Global Supply Management] leader will want to use these specific suppliers, but maybe somebody else working on the software side doesn’t like the reference code... or somebody else from hardware sees that, yes, like, of course the unit price is low but then you have all these extra passive components that make the system very complicated, or somebody may not like their EMC [Electromagnetic Compatibility] spec... There’s a lot of people that are involved and nobody controls everything. [E5]*

The distribution of these design decisions makes it challenging for an individual to make sustainability focused choices. When optimizing a part for lower monetary cost, even project leaders must balance conflicting requirements across the organization suggesting optimizing for carbon cost would face the same challenges.

**4.2.2 Propagating Design Decisions to Final Products.** All engineering participants described following some form of phase gate design process utilizing design for manufacturing (DFM) principles [40, 61]. In this process, a list of specifications and features are developed and a series of prototypes are built and evaluated against these specifications. After prototype builds, multiple low-volume manufacturing test runs are conducted to validate the design and manufacturing process. However, we find that the bulk of architectural and component-level decisions are made in the earlier prototyping stage. When comparing the BOM of prototypes before beginning manufacturing validation testing to the resulting finished product, E7 describes that

*Most [components] will make it in. After the proto builds, unless there’s a subsystem like tear up or something due to some functional thing not being right, but usually it’s not the case. [E7]*

This suggests that, from a temporal perspective, if sustainability-related metrics are to be considered and incorporated meaningfully into the design process, they must be introduced in the prototyping stage before choices have been solidified.

**4.2.3 Translating Abstract Goals to Design Requirements.** While all engineers we interviewed were aware of high-level sustainability goals at their companies, they often struggled to understand how these goals translated to their role and responsibilities.

*When we have our yearly trainings they usually will have a snippet in there about... how we want to go towards sustainability. But a lot of times that’s just like what the company in general is doing... It’s not like we had a meeting to say hey, let’s make this sustainable. [E4]*

*I would say I don’t have particular guidance on how this affects me daily. Maybe it affects... how the supply chain pre-qualifies suppliers? [E5]*

These quotes demonstrate that although engineers are aware of these high level goals, there is little awareness of how they are implemented or who is taking ownership to achieve them. E9 identified that goals must be expressed explicitly as measurable outcomes in order for them to be meaningfully considered within the design process:



*The only way that you can really get some traction is like you have to be able to measure it and prove it, because if you kind of just generally gesture at it and don't have a measurable improvement or change or something, then you can't really include that in your calculation... as a KPI or key performance indicator, like product requirements. [E9]*

This is further supported by the fact that engineers who were more readily able to discuss sustainability within the context of their work consistently related it back to quantifiable metrics. E2 described that in their role, this manifests itself most clearly through optimizing the power consumption of designs.

*We want to design our chips to be low power, so that is tied into sustainability. [E2]*

E1 went a step further, explicitly stating that they start by estimating the potential impact of various system inputs and outputs, then optimizing to reduce the factors that have the highest impact.

*The resources... water... power... gasses... the amount of energy required... so we try to monitor now all that and convert these to CO2 equivalents... We try to have the discipline to really understand what the drivers are... and if we can solve those items where the priority usage is... it becomes something that's real. [E1]*

Although this distinction may seem subtle, we note that this translates the abstract goal of reducing environmental impact into a requirement to reduce specific measurable product attributes, such as power consumption or gas usage. This allows engineers to factor sustainability metrics into the design discussions and workflows discussed above.

**Key Takeaways:** We observe that sustainability goals are often too abstract for individual engineers, and that decisions to prioritize sustainability must operate within many constraints. Goals need to be translated into familiar metrics that individuals and teams can use to take action.

Now that we have analyzed the perspectives of the LCA experts and engineers, next we zoom out to examine the ecosystem they work in, including the unique challenges of electronics and attempts to overcome them.

**4.2.4 Navigating Supplier Relationships.** Computing devices are complex assemblies consisting of hundreds of parts from multiple different suppliers [50]. The varying power dynamics of supplier relationships can make procuring information uniquely challenging.

*That depends on your relationship to that specific supplier ... could be that they don't answer because they are super big, and they just don't care. [L4]*

This is further complicated by the multitiered supply chain for electronic devices. A component purchased from a supplier is frequently assembled from other components in turn manufactured by other suppliers. This is often discussed through supply chain tiers, where a tier 1 supplier is an entity directly purchased from, a tier 2 supplier supplies tier 1 suppliers, and so on.

*if you get past that first tier one supplier, anything beyond that usually is very, very difficult, because you have zero leverage also over that upstream tier. [L3]*

Since suppliers in tier 2 and beyond do not have a direct customer relationship with the company, they have little incentive to respond to requests for information. To further complicate matters, many companies in the ICT space consider other ICT companies among their customer base [77], requiring companies to act simultaneously in both roles.

**4.2.5 Intellectual Property Concerns.** Due to factors such as fierce competition for market share, reliance on similar groups of suppliers, large research and development (R&D) costs, and the difficulty of enforcing patents internationally, companies in the ICT space place a high priority on safeguarding intellectual property (IP). Many suppliers fear sharing any information about manufacturing and production practices for LCA fearing it could inadvertently leak critical trade secrets.

*IP is definitely the number one concern that is quite consistent throughout all the suppliers, because this is something that they are making a business off. So they do not want to go into the details. [L5]*

*Another [challenge] is data security. So companies not wanting to expose trade secrets about their products externally. [L6]*

L1 described that they often work with suppliers who have intellectual property concerns by requesting aggregate data.

*We say, just aggregate the things that you feel are confidential. So if there is specific chemicals, don't tell us about it. Just tell me how much chemicals are you buying and at what price... then I take a worst case assumption. [L1]*

**4.2.6 Technical Complexity.** Development of modern ICT products also requires integrating multiple distinct and technically complex components. Because of this, engineers generally specialize in a narrow application space. E10 who works to implement verification logic on semiconductor devices describes how understanding the intricate tradeoffs of even highly-adjacent fields can pose a significant challenge:

*There are a lot of other fields, say, like layout, like physical design... if they explain their problem they're facing right now it might take me a while to understand it, and not to mention that if I want to look at their work and then make a modification... it will take an infinite amount of time. [E10]*

Given that even specialized engineers experience this burden, it is surely magnified from the perspective of LCA professionals who often lack the field or industry-specific knowledge required to interpret the purpose and implied specifications of components when presented with a BOM.

*It's super hard, because you have no idea what exactly this part should be... If you're a product engineer, you can check for plausibility of that specific product. [L4]*

L4 goes on to describe the hypothetical example of encountering a part on a BOM called "left chamber." While this terminology may be familiar to an engineer working in the field and imply characteristics about its construction and function, a LCA professional conducting an assessment lacks the necessary context to interpret this information and must in turn request clarification from engineering teams working on the product. Just as LCA professionals

express lacking necessary context to understand engineering documentation, we find that the inverse of this is also true. E7 describes struggling to understand the impact of the environmental claims they see on product environmental impact reports.

*it's really hard to say. Oh, we use 30% less water in production of this compared to what it was before. Like, I really don't know whether that's good or not. I mean it sounds good, but I don't know... what impact that has.* [E7]

**4.2.7 Scaling to Meet Growing Demand.** L3 describes there is a growing need for LCA: *"There's a growing demand for people that can actually just carbon account at this point, because it hasn't really been automated"*. This is a positive sign but introduces challenges when scaling to meet demand due to the substantial domain-specific expertise required L1 notes:

*because the field is growing so quickly, so many new people are coming in that have absolutely no understanding of economics and stuff like that.* [L1]

This highlights an urgent need for better tooling to support LCA efforts, both to enable existing professionals to work more efficiently and to enable a wider group of participants to perform quality analysis.

**4.2.8 Unclear Standards.** Several LCA professionals expressed mixed opinions about industry-agnostic LCA standards such as ISO 14040 [35] and ISO 14044 [36]. Although thorough in terms of defining what a LCA should include and consider, they do not specify the industry-specific implementation details such as software and data sharing practices. L1 observes a need for a more concrete, application-focused standard for computing, saying:

*I think more and more people are beginning to realize that there's something wrong with the way most LCAs are done today and that we need to get a better standard, a better procedure, something and definitely more easy to understand.* [L1]

L5 observes that standardization has already occurred in other industries

*There are a lot of other industry that have already been through all this and developed their platform and their standardization of calculation method ... the chemical industry, the apparel industry, and the automotive industry...* [L5]

As an active participant in an industry group working to define standards for LCA methods in the semiconductor industry, L5 describes that

*the goal for that group is to actually standardize 2 things. One is the technology or platform that people use to exchange data and store data, and number 2 is to standardize the way that people calculate their carbon footprint, specifically, product level emissions.* [L5]

These quotes mirror the confusion felt by engineers and demonstrate a widespread recognition of the need for standardization. Designing new tools to facilitate the LCA process could both inform standards development and accelerate their adoption.

**4.2.9 Possible Solutions.** Through the process of conducting these interviews, multiple participants raised specific ideas for ways the

current state of the art could be improved upon. L6 described a vision for digital collaborative LCA platforms:

*I think it's moving LCA into a digital format where it can actually be used as a design tool and collaboratively between organizations is one of the key innovations that has to happen, because right now it's mainly a verification and accounting exercise outside of the individual people who are doing the detailed modeling work.* [L6]

By enabling more rapid computation of EI, L6 hopes that building more flexible and collaborative tools could make the results of a LCA more accessible to stakeholders in the product design process. While tools like this could help address the temporal mismatch that exists between the rapid pace of product development in the ICT industry and the current LCA timeline, this alone does not address the challenge of providing actionable metrics to engineers described in Section 4.2. Engineers expressed that, if integrated within their EDA and CAD software, they may be able to more easily consider sustainability-related tradeoffs.

*When you do your BOM, it shows you different things... You should have a column for sustainability, and like, if each component could have a footprint like you see when you make flight ticket bookings.* [E8]

*Once it's reached that point of like oh, there's 10 components that match my spec, usually... I'll just go with the cheapest one, right? But then, if you can now see cost along with carbon footprint, maybe the decision changes. Maybe I'll spend, I don't know, 5 or 2 more cents on something and go with the part that's... better in terms of greenhouse gas emissions.* [E6]

**Key Takeaways:** In addition to the challenges faced by LCA experts and engineers, the current ecosystem around them is not conducive to data sharing and there is a lack of accepted standards or tools. There is however clear momentum and interest in adopting such solutions to more tightly integrate the LCA and product design timelines. We visualize the current process and a future, integrated timeline in Figure 4.

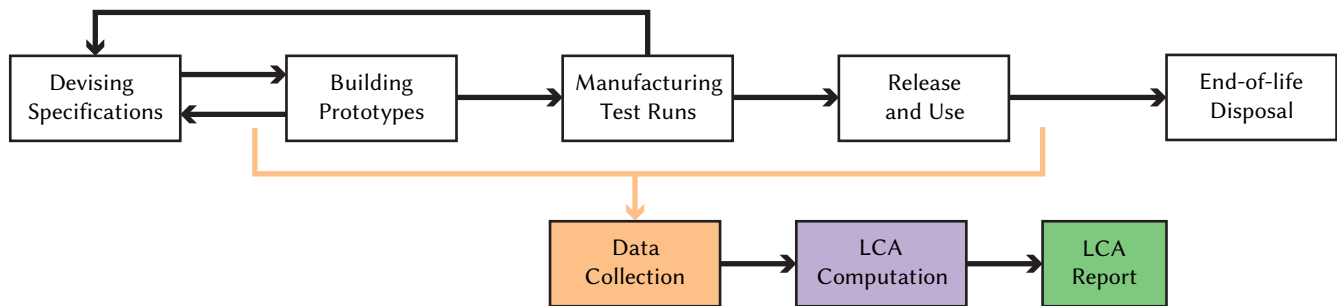
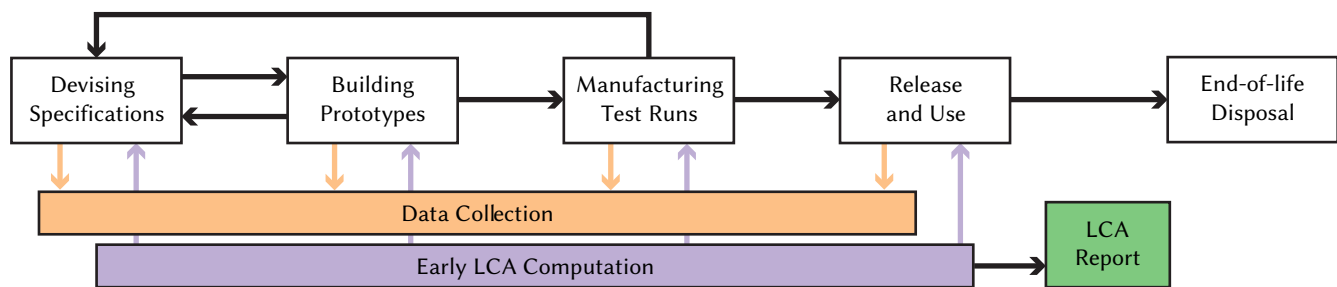
### 4.3 Incentive Structures Between Stakeholders

In addition to exploring how different stakeholders engage with LCA and the design ecosystem around them, it is also important to understand the incentive structures present within companies and the broader ICT industry.

**4.3.1 Motivating Factors.** Participants report government regulations, negotiations to secure environmental resources, and corporate net-zero goals as the main incentives motivating LCAs. All LCA practitioners explicitly mentioned current and anticipated government regulations and reporting requirements as a central driver for conducting life-cycle assessment.

*[motivation] definitely comes from the legal or regulation part of the world, where, as you may already know, there are different kinds of reporting regulations that is coming up both in the US but more aggressively in Europe.* [L5]

As an example of this, multiple participants mentioned recent EU regulatory framework requiring LCA and EI reporting for products containing rechargeable batteries [59] and the EU Digital Product

**Current Process****Envisioned Process**

**Figure 4: LCA integration with product development. (Top)** In the current product development process, LCA data is collection begins after the final BOM is completed. This means products have already reached the market by the time the LCA report is available. **(Bottom)** In our envisioned product development process, LCA data collection and computation are carried out in parallel to all design stages in an integrated fashion. The preliminary LCA results can now be used to inform decision-making.

Passport (DPP) initiative[17]. Incentives also come from negotiations with local or regional governments who oversee natural resources and land management. Modern semiconductor fabrication facilities have increasingly expanded in scale to enable increased efficiency [82]. The scale of these operations means that manufacturers must secure non-trivial agreements for land use, energy, water, and waste management from local governments. E1 describes conducting LCAs as an important component of negotiating for approval to expand manufacturing capacity in a region.

*If they want to expand their facility and the town they're in says 'we don't believe you're a responsible partner, we're not going to let you use more power... more water' Now they have to go find another place to build their next factory. So it's becoming an economic necessity because the alternatives are very, very costly. [E1]*

On an industry level, L5 pointed out that the semiconductor industry needs the ability to compare with other industries both to conform with reporting standards as well as to further garner support from suppliers and manufacturers for LCA processes.

*A baseline is important, because in order to speak at an industry level and gather traction in in terms of resources and support to reduce carbon emissions, we have to first understand what is the current emissions of the industry, right? Without that we cannot compare with other industries. [L5]*

The final motivating factor, mentioned by both LCA professionals and engineers, were the numerous carbon reduction goals pledged by companies in the ICT space.

*They have very ambitious net 0 goals. In order to achieve that, they need more granular data to support them on quantifying initiatives, decarbonization efforts, and quantifying the roadmap so they can make it more credible. [L5]*

*They're quite public. I think by 2030 we want to be net 0 total emissions... [this is] what we promise to everyone including our shareholders but also our customers. [L7]*

We note that all of these stated goals are in terms of carbon emissions, which is in contrast with the perspectives shared by LCA professionals who spoke in terms of EI more holistically. We could not infer any tension between stakeholder groups arising from this difference perspectives in our interviews, but this is nonetheless illustrative of the high stated priority of carbon emissions reduction relative to other EI metrics.

**4.3.2 Value for Stakeholders.** These economic and regulatory forces create incentives and value for sustainability in the industry. However, it is not immediately clear how these high-level goals impact stakeholders at a more granular level. We next examine the stakeholders who are impacted by an increased emphasis on sustainability as a metric. Engineers and LCA professionals both cited

marketing teams as a dominant internal advocate motivating discussion of sustainability within the context of an individual product and for collecting LCA data.

*A marketing person might go to a VP and say, hey, we want to have a marketing sticker that say's it's sustainable... in which case they might tell the MechEs [mechanical engineers] hey, you have to design with this specific material. [E4]*

*They want to launch and then use that [LCA result] for marketing. [L4]*

While marketing teams may derive a benefit from being able to report product sustainability metrics in materials, current processes exist largely as a burden for other stakeholders, including suppliers and the teams building these products. Individual suppliers struggle with these added requirements to report sustainability information, especially since they may not have dedicated teams to respond to requests to information from LCA professionals. L5, an industry consortium manager focused on developing LCA standards within the semiconductor industry, went on to clarify that the value proposition of engaging in this process with customers is often unclear from the perspective of suppliers.

*In the end of it that does not generate a lot of value for suppliers. So it's basically just a requirement for additional work. [L5]*

This sentiment was also echoed by L3, who noted that

*5 to 10% of suppliers either have the data readily available or are keen to provide that quickly to you. The rest of them either has no capacity, or doesn't have funding available to procure that data, or doesn't even know where to get it often or sometimes also just is not really interested in providing it to you because there's no financial benefit for them yet. [L3]*

Product engineers also describe feeling similarly burdened, explaining that managing sustainability-related requirements further complicates their already challenging design processes.

*There's already so much work involved in the design of a product, and having to think about ways to navigate around recycled goods or recycled materials... It is kind of an afterthought... when you're developing prototypes and trying to get something to work. [E6]*

E1 further emphasized that other product requirements are not relaxed when adding sustainability-related design requirements:

*There is no trade-off... we don't get to work on sustainability in lieu of some other need or requirement so it becomes yet another requirement. [E1]*

This outlines the different stakeholders involved and their value perception of sustainability. While corporations stand to benefit in terms marketing and compliance with regulations, others such as suppliers and individual engineers are not currently equipped to handle this additional workload.

**Key Takeaways:** Government regulations, economic forces, and marketing are key incentives for sustainable design; however design teams are often not involved in making decisions and lack tools to support sustainable design, making it an additional burden.

## 5 Opportunities

Based on the major themes that emerged from the interviews, we identify the following research opportunities on computational systems and interfaces to support the LCA process and to better incorporate sustainability in product development. We divide these opportunities into two main categories. The first is ways to improve the LCA process itself through automating data collection, improving data sharing, and methodology standardization. Second, we focus on opportunities to leverage LCA information during design to reduce EI. A visual mapping of opportunities to the obstacles they address is shown in Figure ?? In the following sections, we elaborate on specific opportunities within each category and discuss how HCI research could help address current limitations while supporting more sustainable product development practices. We also acknowledge that efforts to reduce the EI of electronics are moderated at a high level by external factors such as regulatory policy and consumer choices. We hope that research in the HCI community can provide tangible support during the design phases, in addition to current work that seeks to inform policy-makers and consumers to further incentivize sustainable product design.

### 5.1 Facilitating LCA and EI Reporting

**5.1.1 Data Acquisition.** The majority of the time spent producing an LCA is dedicated to data collection. This is due to the large volume of required data and the involvement of multiple stakeholders who use different data formats, computation and collection methods. We identify four opportunities to support faster data acquisition cycles:

*Improved interfaces for data translation between stakeholders.* To facilitate data requesting and sharing between suppliers and companies, we can develop interfaces that can use the languages that stakeholders are most familiar with to communicate the needs, and a common underlying representation for the requested and shared data.

*Automating data collection.* Data collection can be automated with IoT devices, as suggested by L2, using readily available sensors for power usage and heat dissipation or computer vision techniques to track waste and excess material. While tracking devices themselves may contribute to EI, low-tech, passive sensing techniques offer a promising approach to mitigate this issue [12, 39].

*Automating data approximations.* Since LCA practitioners commonly use industry averages and approximations to compensate for missing primary data, a promising approach is to automate this process using data crawling techniques or AI-augmented search engines to discover available information [69], combined with data-driven approximation algorithms.

*Targeted data collection for uncertainty reduction.* While gathering more primary information is always beneficial for improving LCAs, it would be valuable to support LCA experts in prioritizing which data sources to target to reduce overall uncertainty. This can be non-trivial because the impact depends not only on how much uncertainty a given data source has but also on its position in the data flow. A promising direction is to frame this as an inverse optimization problem, modeling both the impact of each data source

on the final uncertainty and the difficulty of data acquisition, with internal sources generally being less costly than external ones.

**5.1.2 Consistency in methodology.** A key challenge in conducting LCAs is to guarantee consistency across different assessments. LCA practitioners gather EI data from a variety of sources, including primary data from suppliers, secondary data from industry-averaged databases, and regression models from academic papers. These data sources are often aggregated in spreadsheets, with varying degrees of quality and uncertainty. Managing, maintaining, and reusing this diverse data is a significant hurdle. Additionally, LCAs are typically produced by separate teams, which can lead to inconsistencies. For example, L2 described an experiment where two LCA teams independently produced assessments for the same product, and the outcomes differed by 30%, highlighting discrepancies in modeling choices. To address these challenges, we identify two key opportunities for improving consistency:

**Collaborative tools.** We think that fostering exchange and enabling collaborations between multiple LCA practitioners with real-time collaborative tools could open the door for more methodological agreement. In recent years, browser-based collaborative tools, such as Google Docs and Overleaf for writing, Figma and Canva for UI and graphic design or Onshape for CAD, have shown success for this tool paradigm.

**Heterogeneous database management.** Instead of enforcing strict EI data format standards, we propose developing systems that embrace the inherent messiness of real-world data sources. This approach, which lies at the intersection of computer systems and creative processes, could help LCA practitioners manage and integrate diverse data formats without sacrificing accuracy.

**5.1.3 Communication.** An LCA is more than just a final number; it involves detailing product components, associated activities, and connecting them via activity flows. A major challenge, as noted by L1, is communicating the LCA model to stakeholders and non-experts. We identify three opportunities for future research to improve LCA communication:

**Explainability and contextualization.** LCA graphs can be complex, representing products at a low level, but they also reveal human activities that offer opportunities for visualization and storytelling. We see potential in using hierarchical storytelling to emphasize the human aspect of LCA models, which otherwise tend to commodify human activities. As an example, program visualization methods could assist engineers in connecting their design decisions to the overall EI of a product.

**Comparisons.** Given the need to compare similar products or design variations (L2, L6), there is potential for LCA tools tailored to comparing two LCA graphs, which involves analyzing modeling assumptions, data sources, and more. This could draw from prior work on program comparisons, which are challenging. While locally optimal solutions for moderate-sized programs exist [65], developing LCA-specific comparison approaches, from semi-guided to fully automatic, would be valuable.

**Rethinking EI metrics.** During our interviews, engineering participants expressed that metrics such as the global warming potential

(GWP) were not very meaningful to them. While other metrics have been proposed by L1, such as quality-adjusted life years, conveying the effects of climate change and sustainability-related information is an ongoing challenge [38] and leaves room for new approaches. One possible alternative for displaying an absolute result is to display a relative result or ranking or to communicate context via related products or decisions, better aligning with the optimization-based decision-making approaches described by engineers in our interviews.

## 5.2 LCA to Inform EI Reduction

**5.2.1 Sustainability-First Design.** Sustainability adds to design requirements like functionality, cost, and aesthetics, making integration more challenging. We propose three ways to incorporate sustainability into the design process:

**Interpretable metrics.** One possible avenue is providing engineers with clearer, more actionable values to guide their decisions. Several participants noted that sustainability metrics are hard to interpret and desired simpler, more intuitive metrics, such as sorting components by carbon footprint on vendor databases or choosing parts with an eco-label (E7). Expanding to other impact factors like component toxicity would be valuable to optimize for e-waste reduction, but require addressing challenges in both estimation [37] and communication, as toxicity includes various types of ecological and human impacts.

**Trade-off visualization.** Viewing the design process as an exploration problem [34], we propose framing sustainable trade-offs as a multi-objective optimization problem. Decision-makers need visualization tools to explore the Pareto front of design alternatives. These tools should display various metrics and offer options while ensuring the design remains valid, which can be challenging [50].

**Constraint-based systems.** Rather than optimizing for sustainability, an alternative is to treat it as a constraint, imposing rules on the design space and guiding design choices. An example is the zero-waste garment design paradigm, where a constraint-based system ensures no fabric waste is produced during the process [83].

**5.2.2 LCA Across Design Stages.** Designing involves both high-level and low-level exploration, from sketches to 3D models and physical mock-ups. If we want to integrate, get informed by, and act upon LCAs during design, we need to be able to reflect high-level changes on low-level LCA representations. To enable sustainable design choices earlier in the process, before the product is finished, we propose two research opportunities:

**Representations at different levels of detail.** We think that one promising avenue for designing with LCAs is to maintain representations at different levels, such as low-level LCA and high-level product designs and to translate changes between them. This translation problem can be viewed as a compilation problem, for example if all representations are different programs, or as a bidirectional editing problem, for example if one of the representations is a data structure [13]. The challenge here is to find the right representation and translation methods for design.



*Hierarchical LCA modeling.* Starting an LCA can be intimidating because of its ambition to holistically capture all human activities tied to a complex product. As in other disciplines, LCA practitioners talk about bottom-up versus top-down modeling strategies to overcome the blank canvas. However, current LCA design tools only work with low-level database entries, so-called processes, which are connected to flows to create complex LCA graphs. We think that hierarchical LCA design tools that facilitate top-down approaches could benefit LCA practitioners. Additionally, hierarchical models provide high-level editing handles by design.

### 5.3 Sustainable Design Without a Full LCA

LCAs are a powerful modeling tool that requires expertise and time investment. But even without incorporating the full LCA paradigm into design tools, EI factors can be taken into account. Here, we outline three opportunities to enable sustainable design as the ecosystem of LCA tools described above develops:

*Streamlined LCA methods.* Streamlined LCA methods [58, 69] do not establish a full LCA graph, but they directly produce a carbon footprint given product characteristics or a detailed BOM. They are often used to get an approximation of the EI of a product and they might be useful to scale up carbon assessments in the light of upcoming EI reporting legislation [L2]. The challenge with these methods is their opacity and possibility for data quality inspection and uncertainty modeling. We think improving them and developing interfaces to inspect their results and computation functions could be an interesting avenue for the community to explore.

*Proxy-metrics.* Carbon accounting is relatively new compared to tracking other metrics, such as monetary cost and power usage. Without reinventing an accounting model for EI factors, can we leverage existing factors as a proxy metric? For example, is the manufacturing cost negatively correlated with carbon footprint? Intuitively, cheap products are often associated with short life spans and high waste, but a cheap product could also hide a more sustainable, low-tech solution. What insights can we gain if we add power consumption, heat dissipation, and water usage to this picture? We think that a wide-ranging study of different, already existing metrics with respect to modeled EI factors could reveal interesting multi-variable correlations. These correlation models could then be used for faster EI approximation methods during design.

*Cross-pollination between different research areas.* An LCA translates a product BOM into human activities, which are converted into environmental impact. However, human activities could also be converted to other factors, such as physical and mental labor, focusing on the people affected by a proposed life cycle. This is a similar approach to research which proposes domain-specific languages for maker workflows [76] and laboratory experiments [46], guiding human activities in these spaces. We see cross-pollination opportunities between LCAs and human activities modeling research which could present a gateway for makers and amateurs to explore these modeling paradigms for both environmental and human factors.

## 6 Limitations

While this paper provides valuable insights towards incorporating LCA more holistically within ICT product design, several limitations with our approach should be acknowledged. Our participants were overwhelmingly male (16/17) and all based in either North America or Europe, which limits our perspective within the context of the ICT industry, which is truly global in scale. This may limit the ability of our findings to generalize to other regions with different regulatory environments, market conditions, and attitudes toward sustainability.

In this study, we focused specifically on two stakeholder groups, LCA professionals and product engineers in the ICT space, in order to identify opportunities to bridge the gap between assessing EI and designing to optimize for EI. However, as we illustrate in our findings, there are countless additional stakeholder groups that incentivize or participate in the product development process in the ICT industry. When discussing the role of these additional stakeholder groups in this paper, we do so through the perspectives of our interview participants. Future work could engage directly with these additional stakeholder groups to provide a more comprehensive and nuanced understanding of their involvement in the product development process.

In addition, the confounding factor of social desirability bias is well-documented when engaging with topics such as environmental sustainability [14, 66]. Though it may be challenging in practice, this highlights both the need for and potential value of conducting observational studies on product development and sustainability in corporate contexts. By acknowledging these limitations, we aim to provide a transparent account of our study's scope and encourage further research to address these gaps and build on our findings.

## 7 Conclusion

In this paper, we explored the obstacles and opportunities for improving the integration between the LCA process and sustainable electronics design. Through a series of semi-structured interviews with industry experts, we identified several key challenges related to LCA acquisition and use. These challenges stem from three main areas: (1) how different stakeholders—LCA experts, product engineers, managers, marketing teams, and others—communicate with each other, (2) how data is shared and passed between these stakeholders, and (3) how this data is used to inform decision-making processes. These areas are rich with opportunities for HCI researchers, as improving interactions between people, between people and data, and designing tools that help interpret data are core aspects of HCI.

Building on these challenges, we identified specific opportunities where computational systems and interfaces can make LCA reporting more efficient, accurate, and interpretable. We also highlighted how computational tools can help integrate LCAs into the design process—by supporting design decisions in the context of competing objectives, enabling decision-making earlier in the design stages, and allowing for informed decisions even without perfect LCA data.

Additionally, our study gives insights into the complex incentive structures surrounding the adoption of sustainability practices, shaped by factors such as consumer awareness, policymaking, and the costs imposed on suppliers. While addressing these systemic

issues requires broader changes, we argue that improved computational systems and interfaces have the potential to accelerate sustainability efforts. By making LCA processes more accessible, interpretable, and seamlessly integrated into design workflows, these tools can influence consumer, policy, and industry practices.

The CHI community, therefore, not only has the power but also the responsibility to drive these efforts forward and contribute to the broader goal of sustainable electronics production. We hope our work will inspire future research and the development of innovative systems that promote environmental responsibility within the electronics industry and beyond.

## Acknowledgments

The authors would like to thank Rushil Khurana and Richard Li for their guidance on study methods, as well as the anonymous reviewers for their feedback and suggestions to improve the manuscript.

This research is based upon work supported by an Amazon Research Award and the National Science Foundation under award numbers CNS-2401177, CNS-2338736, CNS-2310515, and IIS-2212049. Any opinions, findings, and conclusions or recommendations expressed in this material are those of the authors and do not necessarily reflect the views of the National Science Foundation.

Vikram Iyer holds concurrent appointments as an Assistant Professor in the Paul G. Allen School of Computer Science and Engineering at the University of Washington and as an Amazon Visiting Academic. This paper describes work performed at the University of Washington and is not associated with Amazon.

## References

- [1] Bilge Acun, Benjamin Lee, Fiodar Kazhamiaka, Kiwan Maeng, Udit Gupta, Manoj Chakkaravarthy, David Brooks, and Carole-Jean Wu. 2023. Carbon Explorer: A Holistic Framework for Designing Carbon Aware Datacenters. In *Proceedings of the 28th ACM International Conference on Architectural Support for Programming Languages and Operating Systems, Volume 2 (ASPLOS 2023)*. Association for Computing Machinery, New York, NY, USA, 118–132. doi:10.1145/3575693.3575754
- [2] Anders SG Andrae and Tomas Edler. 2015. On global electricity usage of communication technology: trends to 2030. *Challenges* 6, 1 (2015), 117–157.
- [3] Apple. 2023. Product Environmental Report: iPhone 15 Pro and iPhone 15 Pro Max. [https://www.apple.com/environment/pdf/products/iphone/iPhone\\_15\\_Pro\\_and\\_iPhone\\_15\\_Pro\\_Max\\_Sept2023.pdf](https://www.apple.com/environment/pdf/products/iphone/iPhone_15_Pro_and_iPhone_15_Pro_Max_Sept2023.pdf)
- [4] Thomas Ball, Peli de Halleux, James Devine, Steve Hodges, and Michal Moskal. 2024. Jaccad: Service-Based Prototyping of Embedded Systems. *Proc. ACM Program. Lang.* 8, PLDI, Article 175 (June 2024), 24 pages. doi:10.1145/3656405
- [5] Shaowen Bardzell and Jeffrey Bardzell. 2011. Towards a feminist HCI methodology: social science, feminism, and HCI. In *Proceedings of the SIGCHI conference on human factors in computing systems*. Association for Computing Machinery, New York, NY, USA, 675–684.
- [6] Gurbakhash Singh Bhandar, Michael Hauschild, and Tim McAloone. 2003. Implementing life cycle assessment in product development. *Environmental Progress* 22, 4 (2003), 255–267. doi:10.1002/ep.670220414 arXiv:<https://onlinelibrary.wiley.com/doi/pdf/10.1002/ep.670220414>
- [7] Virginia Braun and Victoria Clarke. 2006. Using thematic analysis in psychology. *Qualitative Research in Psychology* 3, 2 (Jan. 2006), 77–101. doi:10.1191/1478088706qp0630a
- [8] Christina Bremer, Harshit Gujral, Michelle Lin, Lily Hinkers, Christoph Becker, and Vlad C. Coroamă. 2023. How Viable are Energy Savings in Smart Homes? A Call to Embrace Rebound Effects in Sustainable HCI. *ACM J. Comput. Sustain. Soc.* 1, 1 (Sept. 2023), 4:1–4:24. doi:10.1145/3608115
- [9] Christina Bremer, Bran Knowles, and Adrian Friday. 2022. Have We Taken On Too Much?: A Critical Review of the Sustainable HCI Landscape. In *Proceedings of the 2022 CHI Conference on Human Factors in Computing Systems (CHI '22)*. Association for Computing Machinery, New York, NY, USA, 1–11. doi:10.1145/3491102.3517609
- [10] Hronn Brynjarsdottir, Maria Håkansson, James Pierce, Eric Baumer, Carl DiSalvo, and Phoebe Sengers. 2012. Sustainably unpersuaded: how persuasion narrows our vision of sustainability. In *Proceedings of the SIGCHI Conference on Human Factors in Computing Systems (CHI '12)*. Association for Computing Machinery, New York, NY, USA, 947–956. doi:10.1145/2207676.2208539
- [11] Angela Busheska and Kristina Busheska. 2024. EnRoute | Sustainable and eco-friendly mobile app. <https://www.enroute-app.com>
- [12] Daniel Campos Zamora, Mustafa Doga Dogan, Alexa F Siu, Eunye Koh, and Chang Xiao. 2024. MoiréWidgets: High-Precision, Passive Tangible Interfaces via Moiré Effect. In *Proceedings of the CHI Conference on Human Factors in Computing Systems (CHI '24)*. Association for Computing Machinery, New York, NY, USA, 1–10. doi:10.1145/3613904.3642734
- [13] Dan Cascaval, Mira Shalah, Phillip Quinn, Rastislav Bodík, Maneesh Agrawala, and Adriana Schulz. 2022. Differentiable 3D CAD Programs for Bidirectional Editing. *Comput. Graph. Forum* 41, 2 (2022), 309–323. doi:10.1111/cgf.14476
- [14] Jacopo Cerri, Francesco Testa, Francesco Rizzi, and Marco Frey. 2019. Factorial surveys reveal social desirability bias over self-reported organic fruit consumption. *British Food Journal* 121, 4 (Jan. 2019), 897–909. doi:10.1108/BFJ-04-2018-0238
- [15] Tejaswini Chatty, Bryton L. Moeller, Ioana A. Pantelimon, Catherine D. Parnell, Tahsin M. Khan, Lise Laurin, Jeremy Faludi, and Elizabeth L. Murnane. 2024. EcoSketch: Promoting Sustainable Design through Iterative Environmental Assessment during Early-Stage Product Development. *ACM J. Comput. Sustain. Soc.* 2, 2 (June 2024), 22:1–22:29. doi:10.1145/3648436
- [16] Tingyu Cheng, Zhihan Zhang, Han Huang, Yingting Gao, Wei Sun, Gregory D. Abowd, HyunJoo Oh, and Josiah Hester. 2024. Recy-ctronics: Designing Fully Recyclable Electronics With Varied Form Factors. <https://arxiv.org/abs/2406.09611v1>
- [17] European Comission. 2024. Ecodesign for Sustainable Products Regulation - European Commission. [https://commission.europa.eu/energy-climate-change-environment/standards-tools-and-labels/products-products-labeling-rules-and-requirements/ecodesign-sustainable-products-regulation\\_en](https://commission.europa.eu/energy-climate-change-environment/standards-tools-and-labels/products-products-labeling-rules-and-requirements/ecodesign-sustainable-products-regulation_en)
- [18] ecoinvent. 2024. ecoinvent - Data with purpose. <https://ecoinvent.org/>
- [19] Mariam Elgamal, Doug Carmean, Elnaz Ansari, Okay Zed, Ramesh Peri, Srilatha Manne, Udit Gupta, Gu-Yeon Wei, David Brooks, Gage Hills, and Carole-Jean Wu. 2023. Carbon-Efficient Design Optimization for Computing Systems. In *Proceedings of the 2nd Workshop on Sustainable Computer Systems (HotCarbon '23)*. Association for Computing Machinery, New York, NY, USA, 1–7. doi:10.1145/3604930.3605712
- [20] My Emissions. 2024. Food carbon footprint calculator. <https://myemissions.co/resources/food-carbon-footprint-calculator/>
- [21] Ericsson. 2024. The role of ICT in a sustainable lifestyle. <https://www.ericsson.com/en/reports-and-papers/consumerlab/reports/consumers-sustainability-and-ict>
- [22] Fairphone. 2024. Repairability and recyclers information on Fairphone 4. [https://www.fairphone.com/wp-content/uploads/2022/09/FP4\\_Information-for-repairers-and-recyclers.pdf](https://www.fairphone.com/wp-content/uploads/2022/09/FP4_Information-for-repairers-and-recyclers.pdf)
- [23] United Nations Institute for Training and International Telecommunication Union Research (UNITAR). 2024. Global e-Waste Monitor 2024. <https://api.globalewaste.org/publications/file/297/Global-E-waste-Monitor-2024.pdf>
- [24] Charlotte Freitag, Mike Berners-Lee, Kelly Widdicks, Bran Knowles, Gordon S. Blair, and Adrian Friday. 2021. The real climate and transformative impact of ICT: A critique of estimates, trends, and regulations. *Patterns* 2, 9 (Sept. 2021), 100340. doi:10.1016/j.patter.2021.100340
- [25] Google. 2024. Check emissions on Google Flights - Travel Help. <https://support.google.com/travel/answer/9671620?hl=en>
- [26] Udit Gupta, Mariam Elgamal, Gage Hills, Gu-Yeon Wei, Hsien-Hsin S. Lee, David Brooks, and Carole-Jean Wu. 2022. ACT: designing sustainable computer systems with an architectural carbon modeling tool. In *Proceedings of the 49th Annual International Symposium on Computer Architecture (ISCA '22)*. Association for Computing Machinery, New York, NY, USA, 784–799. doi:10.1145/3470496.3527408
- [27] Udit Gupta, Young Geun Kim, Sylvia Lee, Jordan Tse, Hsien-Hsin S. Lee, Gu-Yeon Wei, David Brooks, and Carole-Jean Wu. 2022. Chasing Carbon: The Elusive Environmental Footprint of Computing. *IEEE Micro* 42, 4 (jul 2022), 37–47. doi:10.1109/MM.2022.3163226
- [28] Lon Åke Erni Johannes Hansson, Teresa Cerratto Pargman, and Daniel Sapiens Pargman. 2021. A Decade of Sustainable HCI: Connecting SHCI to the Sustainable Development Goals. In *Proceedings of the 2021 CHI Conference on Human Factors in Computing Systems (CHI '21)*. Association for Computing Machinery, New York, NY, USA, 1–19. doi:10.1145/3411764.3445069
- [29] Kobi Hartley, Joe Finney, Steve Hodges, Peli De Halleux, James Devine, and Gabriele D'Amone. 2023. MakeDevice: Evolving Devices Beyond the Prototype with Jaccad. In *Proceedings of the Seventeenth International Conference on Tangible, Embedded, and Embodied Interaction (Warsaw, Poland) (TEI '23)*. Association for Computing Machinery, New York, NY, USA, Article 37, 7 pages. doi:10.1145/3569009.3573106
- [30] Liv Haselbach and Quinn Langfitt. 2015. <https://cesticc.uaf.edu/media/138876/module-g1-general-paid-lca-tools-25-feb-2015.pdf>. <https://cesticc.uaf.edu/media/138876/module-g1-general-paid-lca-tools-25-feb-2015.pdf>
- [31] Muhammad Hegazy, Kensuke Yasufuku, and Hirokazu Abe. 2021. Multi-objective optimization objectives for building envelopes: a review study. In *Imaginate*

- Futures: Design Thinking, and the Scientific Method*. Architectural Science Association (ANZAScA), Online, New Zealand, 775–784. <https://api.semanticscholar.org/CorpusID:259106859>
- [32] Reinout Heijungs. 2024. *The Lognormal Distribution in LCA*. Springer International Publishing, Cham, 915–979. doi:10.1007/978-3-031-49317-1\_11
  - [33] Alexander Hollberg, Gianluca Genova, and Guillaume Habert. 2020. Evaluation of BIM-based LCA results for building design. *Automation in Construction* 109 (2020), 102972. doi:10.1016/j.autcon.2019.102972
  - [34] Stacy Hsueh, Mariana Ciolfi Felice, Sarah Fdili Alaoui, and Wendy E Mackay. 2024. What Counts as 'Creative' Work? Articulating Four Epistemic Positions in Creativity-Oriented HCI Research. In *Proceedings of the CHI Conference on Human Factors in Computing Systems*. Association for Computing Machinery, New York, NY, USA, 1–15.
  - [35] ISO. 2024. ISO 14040:2006. <https://www.iso.org/standard/37456.html>
  - [36] ISO. 2024. ISO 14044:2006. <https://www.iso.org/standard/38498.html>
  - [37] Pranjal Jain, Claire Pemberton, Ivan Hernandez, Mariana Rosillo, Samantha West, Jonathan Balkind, and Timothy Sherwood. 2024. Electronic Waste Footprint of Computer Systems. Presented at the Workshop on Hot Topics in Ethical Computer Systems (HotEthics), co-located with ASPLOS 2024.
  - [38] Yvonne Jansen, Ambre Assor, Pierre Dragicevic, Aymeric Ferron, Arnaud Prouzeau, Martin Hachet, Thomas Le Gallic, Ivan Ajdukovic, Eleonora Montagner, Eli Spiegelman, and Angela Sutan. 2023. An Interdisciplinary Approach to Designing and Evaluating Data-Driven Interactive Experiences for Sustainable Decision-Making. In *Workshop on HCI for Climate Change at CHI 2023*. Association for Computing Machinery, Hamburg, Germany, 1–8. doi:10.5281/zenodo.7961762
  - [39] Kyle Johnson, Zachary Englhardt, Vicente Arroyos, Dennis Yin, Shwetak Patel, and Vikram Iyer. 2023. MilliMobile: An Autonomous Battery-free Wireless Microrobot. In *Proceedings of the 29th Annual International Conference on Mobile Computing and Networking*, Number 90 in 29. Association for Computing Machinery, New York, NY, USA, 1–16. <https://doi.org/10.1145/3570361.3613304>
  - [40] Rushil Khurana and Steve Hodges. 2020. Beyond the prototype: Understanding the challenge of scaling hardware device production. In *Proceedings of the 2020 CHI Conference on Human Factors in Computing Systems*. Association for Computing Machinery, New York, NY, USA, 1–11.
  - [41] Rushil Khurana, Ashley Wang, and Patrick Carrington. 2021. Beyond Adaptive Sports: Challenges & Opportunities to Improve Accessibility and Analytics. In *Proceedings of the 23rd International ACM SIGACCESS Conference on Computers and Accessibility* (Virtual Event, USA) (ASSETS '21). Association for Computing Machinery, New York, NY, USA, Article 6, 11 pages. doi:10.1145/3441852.3471223
  - [42] KiCad. 2024. KiCad EDA. <https://www.kicad.org/>
  - [43] Bran Knowles, Oliver Bates, and Maria Håkansson. 2018. This Changes Sustainable HCI. In *Proceedings of the 2018 CHI Conference on Human Factors in Computing Systems* (CHI '18). Association for Computing Machinery, New York, NY, USA, 1–12. doi:10.1145/3173574.3174045
  - [44] Marion Koelle, Madalina Nicolae, Aditya Shekhar Nittala, Marc Teyssier, and Jürgen Steimle. 2022. Prototyping Soft Devices with Interactive Bioplastics. In *Proceedings of the 35th Annual ACM Symposium on User Interface Software and Technology*. ACM, Bend OR USA, 1–16. doi:10.1145/3526113.3545623
  - [45] Mah Laka, Drew Carter, Adriana Milazzo, and Tracy Merlin. 2022. Challenges and opportunities in implementing clinical decision support systems (CDSS) at scale: Interviews with Australian policymakers. *Health Policy and Technology* 11, 3 (2022), 100652. doi:10.1016/j.hlpt.2022.100652
  - [46] Shuwei Li. 2022. *Root Cause Analysis of Failure in Molecular Biology Workflows*. University of Washington, Seattle, WA, USA.
  - [47] Altium Limited. 2024. Altium Designer - PCB Design Software. [https://www.altium.com/altium-designer?srsltid=AfmBOoq2dqHqSlhWoYXSWULaiPro\\_bXbkS3nMQDjTTRhGLEiH5ci7g](https://www.altium.com/altium-designer?srsltid=AfmBOoq2dqHqSlhWoYXSWULaiPro_bXbkS3nMQDjTTRhGLEiH5ci7g). (Accessed on 09/12/2024).
  - [48] Richard Lin, Rohit Ramesh, Connie Chi, Nikhil Jain, Ryan Nuqui, Prabal Dutta, and Björn Hartmann. 2020. Polymorphic Blocks: Unifying High-level Specification and Low-level Control for Circuit Board Design. In *Proceedings of the 33rd Annual ACM Symposium on User Interface Software and Technology* (Virtual Event, USA) (UIST '20). Association for Computing Machinery, New York, NY, USA, 529–540. doi:10.1145/3379337.3415860
  - [49] Szu-Yu (Cyn) Liu, Shaowen Bardzell, and Jeffrey Bardzell. 2018. Out of control: re-framing sustainable HCI using permaculture. In *Proceedings of the 2018 Workshop on Computing within Limits (LIMITS '18)*. Association for Computing Machinery, New York, NY, USA, 1–8. doi:10.1145/3232617.3232625
  - [50] Jasmine Lu, Beza Desta, K. D. Wu, Romain Nith, Joyce E Passananti, and Pedro Lopes. 2023. ecoEDA: Recycling E-waste During Electronics Design. In *Proceedings of the 36th Annual ACM Symposium on User Interface Software and Technology* (UIST '23). Association for Computing Machinery, New York, NY, USA, 1–14. doi:10.1145/3586183.3606745
  - [51] Jasmine Lu and Pedro Lopes. 2022. Integrating Living Organisms in Devices to Implement Care-based Interactions. In *Proceedings of the 35th Annual ACM Symposium on User Interface Software and Technology* (Bend, OR, USA) (UIST '22). Association for Computing Machinery, New York, NY, USA, Article 28, 13 pages. doi:10.1145/3526113.3545629
  - [52] Jialun Lyu, Jaylen Wang, Kali Frost, Chaojie Zhang, Celine Irvine, Esha Chouksey, Rodrigo Fonseca, Ricardo Bianchini, Fiodar Kazhamiaka, and Daniel S. Berger. 2023. Myths and Misconceptions Around Reducing Carbon Embedded in Cloud Platforms. In *Proceedings of the 2nd Workshop on Sustainable Computer Systems* (Boston, MA, USA) (HotCarbon '23). Association for Computing Machinery, New York, NY, USA, Article 7, 7 pages. doi:10.1145/3604930.3605717
  - [53] Courtney McKim. 2023. Meaningful Member-Checking: A Structured Approach to Member-Checking. *American Journal of Qualitative Research* 7, 2 (Feb. 2023), 41–52. <https://www.ajqr.org/article/meaningful-member-checking-a-structured-approach-to-member-checking-12973>
  - [54] Ellen Meijer. 2024. Five crucial LCA features in SimaPro. <https://pre-sustainability.com/articles/five-crucial-lca-features-in-simapro/>
  - [55] Eleonora Mencarini, Valentina Nisi, Christina Bremer, Chiara Leonardi, Nuno Jardim Nunes, Jen Liu, and Robert Soden. 2024. Imagining Sustainable Futures: Expanding the Discussion on Sustainable HCI. *interactions* 31, 2 (Feb. 2024), 39–43. doi:10.1145/3643493
  - [56] Tomás Méndez Echenagucia, Alfonso Capozzoli, Ylenia Cascone, and Mario Sassone. 2015. The early design stage of a building envelope: Multi-objective search through heating, cooling and lighting energy performance analysis. *Applied Energy* 154 (Sept. 2015), 577–591. doi:10.1016/j.apenergy.2015.04.090
  - [57] Tomás Méndez Echenagucia, Teresa Moroseos, and Christopher Meek. 2023. On the tradeoffs between embodied and operational carbon in building envelope design: The impact of local climates and energy grids. *Energy and Buildings* 278 (Jan. 2023), 112589. doi:10.1016/j.enbuild.2022.112589
  - [58] Elsa Olivetti and Randolph Kirchain. 2012. A Product Attribute to Impact Algorithm to Streamline IT Carbon Footprinting. In *Design for Innovative Value Towards a Sustainable Society*, Mitsutaka Matsumoto, Yasushi Umeda, Keijiro Masui, and Shinichi Fukushima (Eds.). Springer Netherlands, Dordrecht, 747–749. doi:10.1007/978-94-007-3010-6\_151
  - [59] European Parliament and Council of the European Union. 2023. Regulation - 2023/1542 - EN - EUR-Lex. <https://eur-lex.europa.eu/eli/reg/2023/1542/oj> publisher: EU.
  - [60] Pratyush Patel, Theo Gregersen, and Thomas Anderson. 2023. An Agile Pathway Towards Carbon-aware Clouds. In *Proceedings of the 2nd Workshop on Sustainable Computer Systems* (Boston, MA, USA) (HotCarbon '23). Association for Computing Machinery, New York, NY, USA, Article 10, 8 pages. doi:10.1145/3604930.3605722
  - [61] Corrado Poli. 2001. Chapter 1 - Introduction. In *Design for Manufacturing*, Corrado Poli (Ed.). Butterworth-Heinemann, Burlington, 1–12. doi:10.1016/B978-075067341-9.50005-7
  - [62] Andreas Poller, Laura Kocksch, Katharina Kinder-Kurlanda, and Felix Anand Epp. 2016. First-time Security Audits as a Turning Point? Challenges for Security Practices in an Industry Software Development Team. In *Proceedings of the 2016 CHI Conference Extended Abstracts on Human Factors in Computing Systems* (San Jose, California, USA) (CHI EA '16). Association for Computing Machinery, New York, NY, USA, 1288–1294. doi:10.1145/2851581.2892392
  - [63] Christian Remy, Oliver Bates, Alan Dix, Vanessa Thomas, Mike Hazas, Adrian Friday, and Elaine M. Huang. 2018. Evaluation Beyond Usability: Validating Sustainable HCI Research. In *Proceedings of the 2018 CHI Conference on Human Factors in Computing Systems* (CHI '18). Association for Computing Machinery, New York, NY, USA, 1–14. doi:10.1145/3173574.3173790
  - [64] Christian Remy, Oliver Bates, Vanessa Thomas, and Elaine M. Huang. 2017. The Limits of Evaluating Sustainability. In *Proceedings of the 2017 Workshop on Computing Within Limits (LIMITS '17)*. Association for Computing Machinery, New York, NY, USA, 103–110. doi:10.1145/3080556.3080567
  - [65] Eduardo Rinaldi, Davide Sforza, and Fabio Pellacini. 2023. Nodigit: Diffing and merging node graphs. *ACM Transactions on Graphics (TOG)* 42, 6 (2023), 1–12.
  - [66] Banjo Roxas and Val Lindsay. 2012. Social Desirability Bias in Survey Research on Sustainable Development in Small Firms: an Exploratory Analysis of Survey Mode Effect. *Business Strategy and the Environment* 21, 4 (May 2012), 223–235. doi:10.1002/bse.730
  - [67] Elena Shcherban. 2023. Fairphone 4 New Life Edition - refurbished smartphone with 5-year warranty and updates until 2028. <https://gagadget.com/en/announce/356350-fairphone-4-new-life-edition-refurbished-smartphone-with-5-year-warranty-and-updates-until-2028/>
  - [68] M. Six Silberman, Lisa Nathan, Bran Knowles, Roy Bendor, Adrian Clear, Maria Håkansson, Tawanna Dillahunt, and Jennifer Mankoff. 2014. Next steps for sustainable HCI. *interactions* 21, 5 (Sept. 2014), 66–69. doi:10.1145/2651820
  - [69] Sluicebox. 2024. Sluicebox. <https://www.sluicebox.ai/>
  - [70] Robert Soden, Pradnya Pathak, and Olivia Doggett. 2021. What We Speculate About When We Speculate About Sustainable HCI. In *Proceedings of the 4th ACM SIGCAS Conference on Computing and Sustainable Societies (COMPASS '21)*. Association for Computing Machinery, New York, NY, USA, 188–198. doi:10.1145/3460112.3471956
  - [71] Sphera. 2024. Life Cycle Assessment Software and Data | Sphera (GaBi). <https://sphera.com/solutions/product-stewardship/life-cycle-assessment-software-and-data/>
  - [72] Francesca Stazi, Alessio Mastrucci, and Placido Munafò. 2012. Life cycle assessment approach for the optimization of sustainable building envelopes: An

- application on solar wall systems. *Building and Environment* 58 (Dec. 2012), 278–288. doi:10.1016/j.buildenv.2012.08.003
- [73] Sarah Sterman, Molly Jane Nicholas, and Eric Paulos. 2022. Towards Creative Version Control. *Proc. ACM Hum.-Comput. Interact.* 6, CSCW2, Article 336 (nov 2022), 25 pages. doi:10.1145/3555756
- [74] Evan Strasnick, Maneesh Agrawala, and Sean Follmer. 2017. Scanalog: Interactive Design and Debugging of Analog Circuits with Programmable Hardware. In *Proceedings of the 30th Annual ACM Symposium on User Interface Software and Technology* (Québec City, QC, Canada) (UIST '17). Association for Computing Machinery, New York, NY, USA, 321–330. doi:10.1145/3126594.3126618
- [75] Sangwon Suh and Gjal Huppes. 2005. Methods for Life Cycle Inventory of a product. *Journal of Cleaner Production* 13, 7 (June 2005), 687–697. doi:10.1016/j.jclepro.2003.04.001
- [76] Jasper Tran O'Leary, Thrisha Ramesh, Octi Zhang, and Nadya Peek. 2024. Tandem: Reproducible Digital Fabrication Workflows as Multimodal Programs. In *Proceedings of the CHI Conference on Human Factors in Computing Systems*. Association for Computing Machinery, New York, NY, USA, 1–16.
- [77] Ying Kei Tse, Minhao Zhang, Pervaiz Akhtar, and Jill MacBryde. 2016. Embracing supply chain agility: an investigation in the electronics industry. *Supply Chain Management: An International Journal* 21, 1 (2016), 140–156.
- [78] Eldy S. Lazaro Vasquez and Katia Vega. 2019. Myco-accessories: sustainable wearables with biodegradable materials. In *Proceedings of the 2019 ACM International Symposium on Wearable Computers (ISWC '19)*. Association for Computing Machinery, New York, NY, USA, 306–311. doi:10.1145/3341163.3346938
- [79] Jaylen Wang, Udit Gupta, and Akshitha Sriraman. 2023. Peeling Back the Carbon Curtain: Carbon Optimization Challenges in Cloud Computing. In *Proceedings of the 2nd Workshop on Sustainable Computer Systems (HotCarbon '23)*. Association for Computing Machinery, New York, NY, USA, 1–7. doi:10.1145/3604930.3605718
- [80] Zeyu Yan, Tingyu Cheng, Jasmine Lu, Pedro Lopes, and Huaishu Peng. 2023. Future Paradigms for Sustainable Making. In *Adjunct Proceedings of the 36th Annual ACM Symposium on User Interface Software and Technology (UIST '23 Adjunct)*. Association for Computing Machinery, New York, NY, USA, 1–3. doi:10.1145/3586182.3617433
- [81] Zeyu Yan, Jiasheng Li, Zining Zhang, and Huaishu Peng. 2024. SolderlessPCB: Reusing Electronic Components in PCB Prototyping through Detachable 3D Printed Housings. In *Proceedings of the CHI Conference on Human Factors in Computing Systems* (Honolulu, HI, USA) (CHI '24). Association for Computing Machinery, New York, NY, USA, Article 345, 17 pages. doi:10.1145/3613904.3642765
- [82] Henry Wai-chung Yeung. 2022. Explaining Geographic Shifts of Chip Making toward East Asia and Market Dynamics in Semiconductor Global Production Networks. *Economic Geography* 98, 3 (May 2022), 272–298. doi:10.1080/00130095.2021.2019010
- [83] Ruowang Zhang, Stefanie Mueller, Gilbert Louis Bernstein, Adriana Schulz, and Mackenzie Leake. 2024. WasteBanned: Supporting Zero Waste Fashion Design Through Linked Edits. In *Proceedings of the 37th Annual ACM Symposium on User Interface Software and Technology (UIST)*. Association for Computing Machinery, Pittsburgh, PA, USA, 13 pages.
- [84] Zhihan Zhang, Agni K. Biswal, Ankush Nandi, Kali Frost, Jake A. Smith, Bichlien H. Nguyen, Shwetak Patel, Aniruddh Vashisth, and Vikram Iyer. 2024. Recyclable vitrimer-based printed circuit boards for sustainable electronics. *Nature Sustainability* 7, 5 (May 2024), 616–627. doi:10.1038/s41893-024-01333-7 Publisher: Nature Publishing Group.
- [85] Zhihan Zhang, Felix Hähnlein, Yuxuan Mei, Zachary Englhardt, Shwetak Patel, Adriana Schulz, and Vikram Iyer. 2024. DeltaLCA: Comparative Life-Cycle Assessment for Electronics Design. *Proc. ACM Interact. Mob. Wearable Ubiquitous Technol.* 8, 1 (March 2024), 29:1–29:29. doi:10.1145/3643561
- [86] Zhihan Zhang, Mallory Parker, Kuotian Liao, Jerry Cao, Anandghan Waghmare, Joseph Breda, Chris Matsumura, Serena Eley, Eleftheria Roumeli, Shwetak Patel, and Vikram Iyer. 2024. Biodegradable Interactive Materials. doi:10.48550/arXiv.2404.03130 arXiv:2404.03130 [cs].
- [87] Jingwen Zhu and Hsin-Liu Kao. 2022. Scaling E-Textile Production: Understanding the Challenges of Soft Wearable Production for Individual Creators. In *Proceedings of the 2022 ACM International Symposium on Wearable Computers*. Association for Computing Machinery, New York, NY, USA, 94–99.